



**Product Data Sheet &
General Processing Conditions**

**RTP 299 A X 93036 B
Nylon 6 (PA)
Glass Bubbles**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.92	0.92	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0080 - 0.0120 in/in	0.80 - 1.20 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.3 ft-lbs/in	16 J/m	D 256
unnotched 1/8 in (3.2 mm) section	2.5 ft-lbs/in	133 J/m	D 4812
Tensile Strength	6000 psi	41 MPa	D 638
Tensile Elongation	0.5 - 1.5 %	0.5 - 1.5 %	D 638
Tensile Modulus	0.80 x 10 ⁶ psi	5516 MPa	D 638
Flexural Strength	10000 psi	69 MPa	D 790
Flexural Modulus	0.80 x 10 ⁶ psi	5516 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	290 °F	143 °C	D 648
--	--------	--------	-------

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	470 - 535 °F	243 - 279 °C
Mold Temperature	130 - 200 °F	54 - 93 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.